- 1. What is the primary function of a jig in manufacturing processes?
- a) To hold and support the workpiece
- b) To shape the workpiece
- c) To measure the workpiece
- d) To cool the workpiece

Answer: a) To hold and support the workpiece

Explanation: Jigs are primarily used to hold and support the workpiece securely in place during machining or assembly operations, ensuring precise and accurate manufacturing processes.

- 2. Which locating method relies on the use of pins, holes, or slots for accurate positioning of the workpiece?
- a) Mechanical locating
- b) Optical locating
- c) Magnetic locating
- d) Hydraulic locating

Answer: a) Mechanical locating

Explanation: Mechanical locating involves the use of physical features such as pins, holes, or slots to accurately position the workpiece in a jig or fixture.

3. What is the purpose of a drill bush in a drilling jig?

- a) To guide the cutting tool
- b) To cool the workpiece
- c) To provide electrical insulation
- d) To lubricate the drilling operation

Answer: a) To guide the cutting tool

Explanation: A drill bush is a hardened and precisely machined component used in drilling jigs to guide the cutting tool, ensuring accurate hole placement and alignment.

- 4. Which type of fixture is specifically designed for holding and supporting workpieces during milling operations?
- a) Drilling fixture
- b) Grinding fixture
- c) Milling fixture
- d) Broaching fixture

Answer: c) Milling fixture

Explanation: Milling fixtures are designed with features tailored to securely hold and support workpieces during milling operations, ensuring accuracy and efficiency.

- 5. What is the primary function of indexing devices in assembly fixtures?
- a) To secure the workpiece
- b) To rotate the workpiece to specific angles
- c) To measure the workpiece

d) To cool the workpiece

Answer: b) To rotate the workpiece to specific angles

Explanation: Indexing devices in assembly fixtures allow for precise rotation of the workpiece to specific angles, facilitating accurate assembly processes involving multiple components.

- 6. Which clamping device exerts force through the action of hydraulic pressure?
- a) Screw clamp
- b) Wedge clamp
- c) Hydraulic clamp
- d) Pneumatic clamp

Answer: c) Hydraulic clamp

Explanation: Hydraulic clamps use hydraulic pressure to exert force, securely holding workpieces in place during machining or assembly operations.

- 7. In which type of jig or fixture would you typically find a guide bush?
- a) Drilling jig
- b) Milling fixture
- c) Grinding fixture
- d) Broaching fixture

Answer: a) Drilling jig

Explanation: Guide bushes are commonly used in drilling jigs to guide the cutting tool and ensure accurate hole placement and alignment.

- 8. Which principle of location relies on the use of references or surfaces for accurate positioning of the workpiece?
- a) Mechanical locating
- b) Optical locating
- c) Magnetic locating
- d) Datum locating

Answer: d) Datum locating

Explanation: Datum locating involves the use of references or surfaces on the workpiece for accurate positioning within a jig or fixture.

- 9. What is the purpose of an indexing jig in manufacturing processes?
- a) To measure the workpiece
- b) To hold and support the workpiece
- c) To rotate the workpiece to specific angles
- d) To cool the workpiece

Answer: c) To rotate the workpiece to specific angles

Explanation: Indexing jigs are used to rotate the workpiece to specific angles, facilitating machining or assembly processes requiring precise orientation.

- 10. Which type of fixture is specifically designed for holding and supporting workpieces during grinding operations?
- a) Drilling fixture
- b) Milling fixture
- c) Grinding fixture
- d) Broaching fixture

Answer: c) Grinding fixture

Explanation: Grinding fixtures are specialized fixtures designed to securely hold and support workpieces during grinding operations, ensuring precision and surface finish quality.

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